



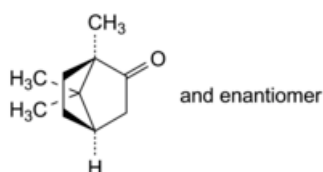
Edition: BP 2025 (Ph. Eur. 11.6 update)

## Racemic Camphor



### [General Notices](#)

(Ph. Eur. monograph 0655)



$C_{10}H_{16}O$  152.2 76-22-2

### Action and use

Counter-irritant.

### Preparations

[Camphorated Opium Tincture](#)

[Concentrated Camphorated Opium Tincture](#)

[Concentrated Camphor Water](#)

Ph Eur

## DEFINITION

(1*RS*,4*RS*)-1,7,7-Trimethylbicyclo[2.2.1]heptan-2-one.

## CHARACTERS

### Appearance

White or almost white, crystalline powder or friable, crystalline masses, highly volatile even at room temperature.

### Solubility

Slightly soluble in water, very soluble in ethanol (96 per cent) and in light petroleum, freely soluble in fatty oils, very slightly soluble in glycerol.

## IDENTIFICATION

First identification: A, C.

- A. Optical rotation (see Tests).
- B. Melting point ([2.2.14](#)): 172 °C to 180 °C.
- C. Infrared absorption spectrophotometry ([2.2.24](#)).

*Preparation* Mulls in [liquid paraffin R](#).

*Comparison* [racemic camphor CRS](#).

D. Dissolve 1.0 g in 30 mL of [methanol R](#). Add 1.0 g of [hydroxylamine hydrochloride R](#) and 1.0 g of [anhydrous sodium acetate R](#). Boil under a reflux condenser for 2 h. Allow to cool and add 100 mL of [water R](#). A precipitate is formed. Filter, wash with 10 mL of [water R](#) and recrystallise from 10 mL of a mixture of 4 volumes of [ethanol \(96 per cent\) R](#) and 6 volumes of [water R](#). The crystals, dried *in vacuo*, melt ([2.2.14](#)) at 118 °C to 121 °C.

## TESTS

*Carry out the weighings rapidly.*

### Solution S

Dissolve 2.50 g in 10 mL of [ethanol \(96 per cent\) R](#) and dilute to 25.0 mL with the same solvent.

### Appearance of solution

Solution S is clear ([2.2.1](#)) and colourless ([2.2.2, Method II](#)).

### Acidity or alkalinity

Dissolve 1.0 g in 10 mL of [ethanol \(96 per cent\) R](#) and add 0.1 mL of [phenolphthalein solution R1](#). The solution is colourless. Not more than 0.2 mL of [0.1 M sodium hydroxide](#) is required to change the colour of the indicator.

### Optical rotation ([2.2.7](#))

-0.15° to + 0.15°, determined on solution S.

### Related substances

Gas chromatography ([2.2.28](#)).

*Test solution* Dissolve 50 mg of the substance to be examined in [hexane R](#) and dilute to 50.0 mL with the same solvent.

*Reference solution (a)* Dissolve 50 mg of the substance to be examined and 50 mg of [bornyl acetate R](#) in [hexane R](#) and dilute to 50.0 mL with the same solvent.

*Reference solution (b)* Dilute 1.0 mL of the test solution to 200.0 mL with [hexane R](#).

*Column:*

— size:  $l = 2$  m,  $\varnothing = 2$  mm;

— stationary phase: [diatomaceous earth for gas chromatography R](#) impregnated with 10 per cent *m/m* of [macrogol 20 000 R](#).

*Carrier gas* [nitrogen for chromatography R](#).

*Flow rate* 30 mL/min.

*Temperature:*

— column: 130 °C;

— injection port and detector: 200 °C.

*Detection* Flame ionisation.

*Injection* 1 µL.

*Run time* 3 times the retention time of camphor.

*System suitability:*

- [resolution](#): minimum 1.5 between the peaks due to camphor and bornyl acetate in the chromatogram obtained with reference solution (a);
- [signal-to-noise ratio](#): minimum 5 for the principal peak in the chromatogram obtained with reference solution (b).

*Limits:*

- *any impurity*: for each impurity, not more than 2 per cent of the area of the principal peak;
- *total*: not more than 4 per cent of the area of the principal peak;
- *disregard limit*: the area of the principal peak in the chromatogram obtained with reference solution (b).

## Halogens

Maximum 100 ppm.

Dissolve 1.0 g in 10 mL of [2-propanol R](#) in a distillation flask. Add 1.5 mL of [dilute sodium hydroxide solution R](#) and 50 mg of [nickel-aluminium alloy R](#). Heat on a water-bath until the [2-propanol R](#) has evaporated. Allow to cool and add 5 mL of [water R](#). Mix and filter through a wet filter previously washed with [water R](#) until free from chlorides. Dilute the filtrate to 10.0 mL with [water R](#). To 5.0 mL of this solution, add [nitric acid R](#) dropwise until the precipitate which forms is redissolved and dilute to 15 mL with [water R](#). The solution complies with the limit test for chlorides ([2.4.4](#)).

## Water

Dissolve 1 g in 10 mL of [light petroleum R](#). The solution is clear ([2.2.1](#)).

## Residue on evaporation

Maximum 0.05 per cent.

Evaporate 2.0 g on a water-bath and dry at 100-105 °C for 1 h. The residue weighs not more than 1 mg.

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