

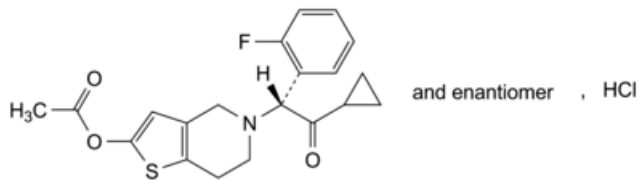
Edition: BP 2025 (Ph. Eur. 11.6 update)

## Prasugrel Hydrochloride



### [General Notices](#)

(Ph. Eur. monograph 3040)



$C_{20}H_{21}ClFNO_3S$  409.9 389574-19-0

### Action and use

Inhibitor of ADP-mediated platelet aggregation.

Ph Eur

## DEFINITION

5-[(1RS)-2-Cyclopropyl-1-(2-fluorophenyl)-2-oxoethyl]-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl acetate hydrochloride.

### Content

97.0 per cent to 102.0 per cent (anhydrous substance).

## CHARACTERS

### Appearance

White or almost white, slightly hygroscopic powder.

### Solubility

Slightly soluble in water, freely soluble in methanol, slightly soluble in acetonitrile, practically insoluble in heptane.

## IDENTIFICATION

A. Infrared absorption spectrophotometry ([2.2.24](#)).

Comparison [prasugrel hydrochloride CRS](#).

B. It gives reaction (a) of chlorides ([2.3.1](#)).

## TESTS

### Related substances

Liquid chromatography ([2.2.29](#)). Prepare the solutions immediately before use.

*Solvent mixture* [water R](#), [acetonitrile R](#) (30:70 V/V).

*Test solution (a)* Dissolve 25.0 mg of the substance to be examined in the solvent mixture and dilute to 20.0 mL with the solvent mixture.

*Test solution (b)* Dilute 2.0 mL of test solution (a) to 25.0 mL with the solvent mixture.

*Reference solution (a)* Dissolve 25.0 mg of [prasugrel hydrochloride CRS](#) in the solvent mixture and dilute to 20.0 mL with the solvent mixture. Dilute 2.0 mL of the solution to 25.0 mL with the solvent mixture.

*Reference solution (b)* Dilute 1.0 mL of test solution (a) to 100.0 mL with the solvent mixture. Dilute 1.0 mL of this solution to 10.0 mL with the solvent mixture.

*Reference solution (c)* Dissolve 2.5 mg of [prasugrel for system suitability CRS](#) (containing impurities B and E) in the solvent mixture and dilute to 2 mL with the solvent mixture.

*Column:*

— *size:*  $l = 0.15$  m,  $\varnothing = 4.6$  mm;

— *stationary phase:* [end-capped octadecylsilyl silica gel for chromatography R](#) (5  $\mu$ m);

— *temperature:* 45 °C.

*Mobile phase* Mix 35 volumes of [acetonitrile R1](#) and 65 volumes of a 1.36 g/L solution of [potassium dihydrogen phosphate R](#) previously adjusted to pH 2.8 with [phosphoric acid R](#).

*Flow rate* 1.2 mL/min.

*Detection* Spectrophotometer at 210 nm.

*Autosampler* Set at 5 °C.

*Injection* 10  $\mu$ L of test solution (a) and reference solutions (b) and (c).

*Run time* 3.6 times the retention time of prasugrel.

*Identification of impurities* Use the chromatogram supplied with [prasugrel for system suitability CRS](#) and the chromatogram obtained with reference solution (c) to identify the peaks due to impurities B and E.

*Relative retention* With reference to prasugrel (retention time = about 11 min): impurity B = about 1.1; impurity E = about 2.3.

*System suitability* Reference solution (c):

— *resolution:* minimum 1.5 between the peaks due to prasugrel and impurity B.

*Calculation of percentage contents:*

— for each impurity, use the concentration of prasugrel hydrochloride in reference solution (b).

*Limits:*

— *impurity B:* maximum 0.3 per cent;

— *impurity E:* maximum 0.2 per cent;

— *unspecified impurities:* for each impurity, maximum 0.10 per cent;

— *total:* maximum 1.0 per cent;

— reporting threshold: 0.05 per cent.

### Water (2.5.32)

Maximum 0.5 per cent, determined on 0.100 g by direct sample introduction.

### Sulfated ash (2.4.14)

Maximum 0.1 per cent, determined on 1.0 g in a platinum crucible.

## ASSAY

Liquid chromatography (2.2.29) as described in the test for related substances with the following modifications.

*Detection* Spectrophotometer at 260 nm.

*Injection* Test solution (b) and reference solution (a).

Calculate the percentage content of  $C_{20}H_{21}ClFNO_3S$  taking into account the assigned content of [prasugrel hydrochloride CRS](#).

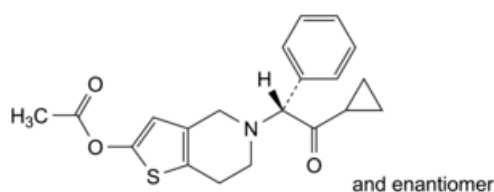
## STORAGE

In an airtight container.

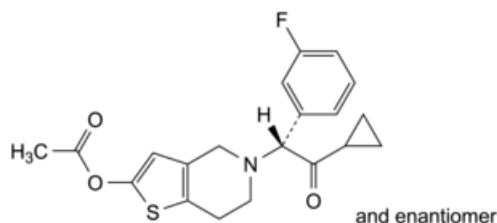
## IMPURITIES

*Specified impurities* B, E.

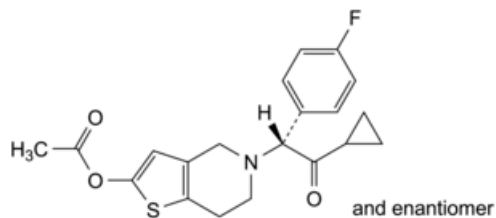
*Other detectable impurities* (the following substances would, if present at a sufficient level, be detected by one or other of the tests in the monograph. They are limited by the general acceptance criterion for other/unspecified impurities and/or by the general monograph [Substances for pharmaceutical use \(2034\)](#). It is therefore not necessary to identify these impurities for demonstration of compliance. See also 5.10. [Control of impurities in substances for pharmaceutical use](#)) A, C, D, F, G.



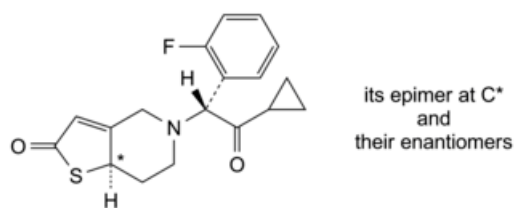
A. 5-[(1RS)-2-cyclopropyl-2-oxo-1-phenylethyl]-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl acetate,



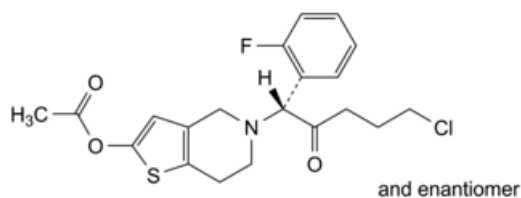
B. 5-[(1RS)-2-cyclopropyl-1-(3-fluorophenyl)-2-oxoethyl]-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl acetate,



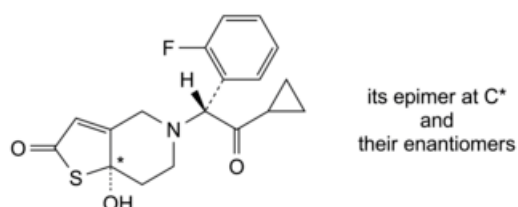
C. 5-[(1RS)-2-cyclopropyl-1-(4-fluorophenyl)-2-oxoethyl]-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl acetate,



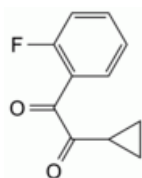
D. mixture of (7aR)-5-[(1RS)-2-cyclopropyl-1-(2-fluorophenyl)-2-oxoethyl]-5,6,7,7a-tetrahydrothieno[3,2-c]pyridin-2(4H)-one and (7aS)-5-[(1RS)-2-cyclopropyl-1-(2-fluorophenyl)-2-oxoethyl]-5,6,7,7a-tetrahydrothieno[3,2-c]pyridin-2(4H)-one,



E. 5-[(1RS)-5-chloro-1-(2-fluorophenyl)-2-oxopentyl]-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl acetate,



F. mixture of (7aR)-5-[(1RS)-2-cyclopropyl-1-(2-fluorophenyl)-2-oxoethyl]-7a-hydroxy-5,6,7,7a-tetrahydrothieno[3,2-c]pyridin-2(4H)-one and (7aS)-5-[(1RS)-2-cyclopropyl-1-(2-fluorophenyl)-2-oxoethyl]-7a-hydroxy-5,6,7,7a-tetrahydrothieno[3,2-c]pyridin-2(4H)-one,



G. 1-cyclopropyl-2-(2-fluorophenyl)ethane-1,2-dione.

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