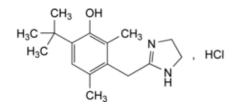
## **Quality standards**

Edition: BP 2025 (Ph. Eur. 11.6 update)

## **Oxymetazoline Hydrochloride**

## **General Notices**

(Ph. Eur. monograph 0943)



C<sub>16</sub>H<sub>25</sub>CIN<sub>2</sub>O 296.8 2315-02-8

## Action and use

Alpha-adrenoceptor agonist; decongestant.

Ph Eur

## **DEFINITION**

3-[(4,5-Dihydro-1*H*-imidazol-2-yl)methyl]-6-(1,1-dimethylethyl)-2,4-dimethylphenol hydrochloride.

## Content

99.0 per cent to 101.0 per cent (anhydrous substance).

## **CHARACTERS**

## **Appearance**

White or almost white, crystalline powder.

## **Solubility**

Freely soluble in water and in ethanol (96 per cent).

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## **IDENTIFICATION**

First identification: A, D.

Second identification: B, C, D.

A. Infrared absorption spectrophotometry (2.2.24).

Comparison <u>oxymetazoline hydrochloride CRS</u>.

B. Thin-layer chromatography (2.2.27).

*Test solution* Dissolve 20 mg of the substance to be examined in a mixture of equal volumes of <u>ethyl</u> <u>acetate R</u> and <u>methanol R</u> and dilute to 5 mL with the same mixture of solvents.

Reference solution Dissolve 20 mg of <u>oxymetazoline hydrochloride CRS</u> in a mixture of equal volumes of <u>ethyl acetate R</u> and <u>methanol R</u> and dilute to 5 mL with the same mixture of solvents.

Plate TLC silica gel G plate R.

Mobile phase <u>diethylamine R, cyclohexane R, anhydrous ethanol R</u> (6:15:79 V/V/V).

Application 5 µL.

Development Over 2/3 of the plate.

*Drying* In a current of warm air for 5 min, then allow to cool.

Detection Spray with a freshly prepared 5.0 g/L solution of <u>potassium ferricyanide R</u> in <u>ferric chloride</u> <u>solution R2</u>; examine in daylight.

Results The principal spot in the chromatogram obtained with the test solution is similar in position, colour and size to the principal spot in the chromatogram obtained with the reference solution.

- C. Dissolve about 2 mg in 1 mL of <u>water R</u>, then add 0.2 mL of a 50 g/L solution of <u>sodium nitroprusside R</u> and 0.2 mL of <u>dilute sodium hydroxide solution R</u>. Allow to stand for 10 min. Add 2 mL of <u>sodium hydrogen</u> carbonate solution R. A violet colour develops.
- D. It gives reaction (a) of chlorides (2.3.1).

#### **TESTS**

## Appearance of solution

The solution is clear (2.2.1) and not more intensely coloured than reference solution BY<sub>7</sub> (2.2.2, Method II).

Dissolve 2.5 g in <u>water R</u> and dilute to 50 mL with the same solvent.

#### Acidity or alkalinity

Dissolve 0.25 g in <u>carbon dioxide-free water R</u> and dilute to 25 mL with the same solvent. Add 0.1 mL of <u>methyl red solution R</u> and 0.2 mL of <u>0.01 M hydrochloric acid</u>. The solution is red. Not more than 0.4 mL of <u>0.01 M sodium hydroxide</u> is required to change the colour of the indicator to yellow.

## Related substances

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Liquid chromatography (2.2.29). Prepare the solutions immediately before use.

*Test solution* Dissolve 50.0 mg of the substance to be examined in <u>water R</u> and dilute to 50.0 mL with the same solvent.

Reference solution (a) Dilute 5.0 mL of the test solution to 100.0 mL with <u>water R</u>. Dilute 2.0 mL of this solution to 100.0 mL with <u>water R</u>.

Reference solution (b) Dissolve 5.0 mg of <u>oxymetazoline impurity A CRS</u> and 5 mg of the substance to be examined in <u>water R</u> and dilute to 50.0 mL with the same solvent. Dilute 10.0 mL of the solution to 50.0 mL with <u>water R</u>.

Reference solution (c) Dilute 1.0 mL of reference solution (b) to 20.0 mL with water R.

#### Column:

- size: I = 0.25 m,  $\emptyset = 4.6 \text{ mm}$ ;
- stationary phase: <u>end-capped octadecylsilyl silica gel for chromatography with embedded polar groups R</u> (5 µm).

### Mobile phase:

- *mobile phase A*: 1.36 g/L solution of *potassium dihydrogen phosphate R* adjusted to pH 3.0 with *phosphoric acid R*;
- mobile phase B: <u>acetonitrile for chromatography R</u>;

Time (min)	Mobile phase A (per cent <i>V/V</i> )	Mobile phase B (per cent <i>V/V</i> )
0 - 5	70	30
5 - 20	70 → 15	$30 \rightarrow 85$
20 - 35	15	85

Flow rate 1.0 mL/min.

Detection Spectrophotometer at 220 nm.

Injection 10 µL.

Relative retention With reference to oxymetazoline (retention time = about 5.0 min): impurity A = about 0.9.

System suitability Reference solution (b):

— <u>resolution</u>: minimum 4.0 between the peaks due to impurity A and oxymetazoline.

## Limits:

- *impurity A*: not more than 1.5 times the area of the corresponding peak in the chromatogram obtained with reference solution (c) (0.15 per cent);
- *unspecified impurities*: for each impurity, not more than the area of the principal peak in the chromatogram obtained with reference solution (a) (0.10 per cent);
- *total*: not more than 5 times the area of the principal peak in the chromatogram obtained with reference solution (a) (0.5 per cent);
- *disregard limit*: 0.5 times the area of the principal peak in the chromatogram obtained with reference solution (a) (0.05 per cent).

(2.5.32): maximum 0.3 per cent, determined on 1.00 g.

## **Sulfated ash** (2.4.14)

Maximum 0.1 per cent, determined on 1.0 g.

## **ASSAY**

Dissolve 0.200 g in a mixture of 20 mL of <u>acetic anhydride R</u> and 20 mL of <u>anhydrous acetic acid R</u>. Titrate with <u>0.1 M perchloric acid</u>, determining the end-point potentiometrically (<u>2.2.20</u>).

1 mL of  $\underline{0.1 \, M \, perchloric \, acid}$  is equivalent to 29.68 mg of  $C_{16}H_{25}CIN_2O$ .

## **IMPURITIES**

## Specified impurities A.

Other detectable impurities (the following substances would, if present at a sufficient level, be detected by one or other of the tests in the monograph. They are limited by the general acceptance criterion for other/unspecified impurities and/or by the general monograph <u>Substances for pharmaceutical use (2034)</u>. It is therefore not necessary to identify these impurities for demonstration of compliance. See also <u>5.10</u>. <u>Control of impurities in substances for pharmaceutical use</u>) B, C, D, E.

A. N-(2-aminoethyl)-2-[4-(1,1-dimethylethyl)-3-hydroxy-2,6-dimethylphenyl]acetamide,

B. 2-[[4-(1,1-dimethylethyl)-2,6-dimethylphenyl]methyl]-4,5-dihydro-1*H*-imidazole (xylometazoline),

C. 2-[4-(1,1-dimethylethyl)-3-hydroxy-2,6-dimethylphenyl]acetamide,

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D. 2-[4-(1,1-dimethylethyl)-3-hydroxy-2,6-dimethylphenyl]acetic acid,

E. 2-[4-(1,1-dimethylethyl)-3-hydroxy-2,6-dimethylphenyl]acetonitrile.

Ph Eur