# **Quality standards**

Edition: BP 2025 (Ph. Eur. 11.6 update)

## **Levamisole Oral Solution**

**General Notices** 

Action and use

Immunostimulant; antihelminthic.

#### DEFINITION

Levamisole Oral Solution is an aqueous solution of Levamisole Hydrochloride.

The oral solution complies with the requirements stated under Oral Liquids and with the following requirements.

## Content of levamisole hydrochloride, C<sub>11</sub>H<sub>12</sub>N<sub>2</sub>S,HCI

92.5 to 107.5% of the stated amount.

#### **IDENTIFICATION**

- A. Carry out the method for <u>thin-layer chromatography</u>, <u>Appendix III A</u>, using <u>silica gel G</u> as the coating substance and a mixture of 1 volume of 13.5M <u>ammonia</u>, 10 volumes of <u>methanol</u> and 100 volumes of <u>ethyl acetate</u> as the mobile phase. Apply separately to the plate 1 µL of each of the following solutions. For solution (1) dilute a volume of the oral solution with <u>methanol</u> to produce a solution containing 1% w/v of Levamisole Hydrochloride. Solution (2) contains 1% w/v of <u>levamisole hydrochloride BPCRS</u> in <u>methanol</u>. After removal of the plate, allow it to dry in air and spray with <u>potassium iodoplatinate solution</u>. The principal spot in the chromatogram obtained with solution (1) corresponds to that in the chromatogram obtained with solution (2).
- B. To a quantity of the oral solution containing 0.3 g of Levamisole Hydrochloride add 10 mL of <u>water</u> and 6 mL of 1M <u>sodium hydroxide</u>. Extract with 20 mL of <u>dichloromethane</u>, discard the aqueous layer and wash the dichloromethane layer with 10 mL of <u>water</u>. Shake with <u>anhydrous sodium sulfate</u>, filter and evaporate the dichloromethane at room temperature. The <u>melting point</u> of the residue, after drying over <u>phosphorus pentoxide</u> at a pressure of 1.5 to 2.5 kPa at a temperature not exceeding 40°, is about 59°, <u>Appendix V A</u>.
- C. The oral solution is laevorotatory.

### 2,3-Dihydro-6-phenylimidazo[2,1-b]thiazole hydrochloride

Carry out the method for *thin-layer chromatography*, Appendix III A, using *silica gel G* as the coating substance and a mixture of 8 volumes of *glacial acetic acid*, 16 volumes of *methanol* and 90 volumes of *toluene* as the mobile phase. Apply separately to the plate 50 µL of solution (1) and 10 µL of solution (2). For solution (1) dilute a volume of the oral solution to produce a solution containing 1.0% w/v of Levamisole Hydrochloride. Solution (2) contains 0.021% w/v of 2,3-dihydro-6-phenylimidazo[2,1-b]thiazole BPCRS in *methanol*. After removal of the plate, allow it to dry in air and spray with *potassium iodoplatinate solution*. Any spot in the chromatogram obtained with solution (1) corresponding to 2,3-dihydro-6-phenylimidazo[2,1-b]thiazole is not more intense than the spot in the chromatogram obtained with solution (2) (0.5%).

## **ASSAY**

To a volume of the oral solution containing 0.75 g of Levamisole Hydrochloride add 15 mL of 2<sub>M</sub> <u>sodium hydroxide</u>, extract with three quantities, of 25 mL, 20 mL and 15 mL, of <u>chloroform</u>, wash the combined extracts with two 10 mL quantities of

https://nhathuocngocanh.com/bp water and discard the washings. To the clear chloroform solution, after drying with anhydrous sodium sulfate if necessary, add 50 mL of anhydrous acetic acid. Carry out Method I for non-aqueous titration, Appendix VIII A, using 1-<u>naphtholbenzein solution</u> as indicator. Each mL of <u>0.1m perchloric acid VS</u> is equivalent to 24.08 mg of  $C_{11}H_{12}N_2S$ ,HCl.