Quality standards

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Tigecycline for Infusion

General Notices

Action and use

Glycylcycline antibacterial.

DEFINITION

Tigecycline for Infusion is a sterile material consisting of <u>Tigecycline</u> with or without excipients. It is supplied in a sealed container.

The contents of the sealed container comply with the requirements for Powders for Injections or Infusions stated under Parenteral Preparations and with the following requirements.

Content of tigecycline, C₂₉H₃₉N₅O₈

95.0 to 110.0% of the stated amount.

IDENTIFICATION

The <u>infrared absorption spectrum</u>, <u>Appendix II A</u>, is concordant with the reference spectrum produced with <u>tigecycline</u> <u>EPCRS</u>. If the spectra show differences, record a new spectrum after recrystallisation from <u>methanol</u>.

TESTS

Acidity

pH of a 1% w/v solution, 5.0 to 6.5. Appendix V L.

Related substances

Carry out the method for <u>liquid chromatography</u>, <u>Appendix III D</u>, using the following solutions in a solution containing 0.44% w/v of <u>dipotassium hydrogen orthophosphate</u> and 0.05% w/v of <u>sodium hydrogensulfite</u> in <u>water</u>, adjusted to pH 8.0 with 1M <u>potassium hydroxide</u>. Store solutions at 10° and protect from light. Use solutions within 12 hours of preparation.

- (1) Dissolve a quantity of the contents of the sealed container to produce a solution containing 0.05% w/v of Tigecycline.
- (2) Dilute 1 volume of solution (1) to 100 volumes.
- (3) Dilute 1 volume of solution (2) to 10 volumes.
- (4) 0.05% w/v of <u>tigecycline for system suitability EPCRS</u> (impurity A), 0.00024% w/v of <u>tigecycline impurity B EPCRS</u> and 0.00024% w/v of <u>minocycline hydrochloride BPCRS</u> (impurity C).

CHROMATOGRAPHIC CONDITIONS

- (a) Use a stainless steel column (15 cm × 4.6 mm) packed with <u>octadecylsilyl silica gel for chromatography</u> (3 μm) (Luna C18 is suitable).
- (b) Use gradient elution and the mobile phase described below.

- (c) Use a flow rate of 1.0 mL per minute.
- (d) Use a column temperature of 30°.
- (e) Use an autosampler temperature of 10°.
- (f) Use a detection wavelength of 248 nm.
- (g) Inject 25 µL of each solution.

MOBILE PHASE

Mobile phase A 50 volumes of <u>acetonitrile</u>, 950 volumes of a solution containing 0.46% w/v of <u>dipotassium hydrogen</u> <u>orthophosphate</u> and 0.10% w/v of <u>disodium edetate</u> in <u>water</u>, previously adjusted to pH 6.4 with <u>orthophosphoric acid</u>.

Mobile phase B 500 volumes of <u>acetonitrile</u>, 500 volumes of a solution containing 0.87% w/v of <u>dipotassium hydrogen</u> <u>orthophosphate</u> and 0.19% w/v of <u>disodium edetate</u> in <u>water</u>, previously adjusted to pH 6.4 with <u>orthophosphoric acid</u>.

Time (Minutes)	Mobile phase A (% v/v)	Mobile phase B (% v/v)	Comment
0-2	85	15	isocratic
2-42	85→57	15→43	linear gradient
42-57	57→0	43→100	linear gradient
57-60	0	100	isocratic
60-61	0→85	100→15	linear gradient
61-68	85	15	re-equilibration

When the chromatograms are recorded under the prescribed conditions, the relative retentions with reference to tigecycline (retention time about 20 minutes) are: impurity 1, about 0.5; impurity B, about 0.6; impurity A, about 0.7; impurity 2, about 1.3; impurity C, about 1.6; impurity 3, about 1.7.

SYSTEM SUITABILITY

The test is not valid unless, in the chromatogram obtained with solution (4), the <u>resolution</u> between the peaks due to impurity B and impurity A is at least 1.5.

LIMITS

In the chromatogram obtained with solution (1):

the area of any peak corresponding to impurity A is not greater than twice the area of the principal peak in the chromatogram obtained with solution (2) (2%);

the area of any peak corresponding to impurity B is not greater than 0.7 times the area of the principal peak in the chromatogram obtained with solution (2) (0.7%);

the area of any peak corresponding to impurity C is not greater than twice the area of the principal peak in the chromatogram obtained with solution (3) (0.2%);

the area of any peak corresponding to impurity 2 is not greater than three times the area of the principal peak in the chromatogram obtained with solution (3) (0.3%);

the area of any peak corresponding to impurity 1 or impurity 3 is not greater than half the area of the principal peak in the chromatogram obtained with solution (2) (0.5% of each);

the area of any other <u>secondary peak</u> is not greater than twice the area of the principal peak in the chromatogram obtained with solution (3) (0.2%);

the sum of the areas of any <u>secondary peaks</u> is not greater than four times the area of the principal peak in the chromatogram obtained with solution (2) (4%).

Disregard any peak with an area less than the area of the principal peak in the chromatogram obtained with solution (3) (0.1%).

Water

Not more than 3.5%, Appendix IX C, Method III. Use the contents of one vial.

ASSAY

Determine the weight of the contents of 10 containers as described in the test for <u>uniformity of weight</u>, <u>Appendix XII C1</u>, Powders for Parenteral Administration.

Carry out the method for <u>liquid chromatography</u>, <u>Appendix III D</u>, using the following solutions in a solution of 0.44% w/v of <u>dipotassium hydrogen orthophosphate</u> and 0.05% w/v of <u>sodium hydrogensulfite</u> in <u>water</u>, adjusted to pH 8.0 with 1_M <u>potassium hydroxide</u>. Store solutions at 10° and protected from light.

- (1) Dissolve a quantity of the mixed contents of 10 containers to produce a solution containing 0.01% w/v of Tigecycline.
- (2) 0.01% w/v of tigecycline EPCRS.

CHROMATOGRAPHIC CONDITIONS

- (a) Use a stainless steel column (15 cm × 4.6 mm) packed with <u>end-capped octadecylsilyl silica gel for chromatography</u> (5 µm) (Prodigy ODS2 is suitable).
- (b) Use isocratic elution and the mobile phase described below.
- (c) Use a flow rate of 1.0 mL per minute.
- (d) Use a column temperature of 30°.
- (e) Use an autosampler temperature of 10°.
- (f) Use a detection wavelength of 248 nm.
- (g) Inject 20 μL of each solution.

MOBILE PHASE

140 volumes of <u>acetonitrile</u> and 860 volumes of a solution of 0.44% w/v of <u>dipotassium hydrogen orthophosphate</u> and 0.093% w/v of <u>disodium edetate</u> in <u>water</u>, previously adjusted to pH 6.2 with <u>orthophosphoric acid</u>.

DETERMINATION OF CONTENT

Calculate the content of tigecycline, $C_{29}H_{39}N_5O_8$ in a container of average content weight from the chromatograms obtained, using the declared content of $C_{29}H_{39}N_5O_8$ in <u>tigecycline EPCRS</u>.

IMPURITIES

The impurities limited by the requirements of this monograph include those listed under <u>Tigecycline</u> and the following:

 $1. \ (4S,4aS,12aS)-9-[(\textit{tert}-Butylamino})-4,7-bis(dimethylamino})-3,10,11,12a-tetrahydroxy-1,12-dioxo-1,4,4a,5,12,12a-hexahydrotetracene-2-carboxamide$

2. 4-{[(2R)-6-[(tert-Butylamino)acetamido]-8-(dimethylamino)-5-hydroxy-4-oxo-1,2,3,4-tetrahydronaphthalen-2-yl]methyl}-2,5-dihydroxy-3,6-dioxocyclohexa-1,4-diene-1-carboxamide

 $3. \ (1S,4aR,4bR,10aR,11aS)-7-[(\textit{tert}-Butylamino}) a cetamido]-9-(dimethyamino)-1,4,4a,6-tetrahydroxy-2,5,12-trioxo-1,2,4a,5,10,10a,11,11a-octahydro-1,4b-methanobenzo[\textit{b}] fluorene-3-carboxamide$