



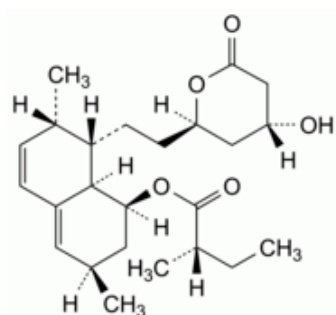
Edition: BP 2025 (Ph. Eur. 11.6 update)

## Lovastatin



### [General Notices](#)

(Ph. Eur Monograph 1538)



$C_{24}H_{36}O_5$  404.5 75330-75-5

### Action and use

HMG Co-A reductase inhibitor; lipid-regulating drug.

Ph Eur

## DEFINITION

(1*S*,3*R*,7*S*,8*S*,8*aR*)-8-[2-[(2*R*,4*R*)-4-hydroxy-6-oxooxan-2-yl]ethyl]-3,7-dimethyl-1,2,3,7,8,8*a*-hexahydronaphthalen-1-yl (2*S*)-2-methylbutanoate.

### Content

97.0 per cent to 102.0 per cent (anhydrous substance).

## CHARACTERS

### Appearance

White or almost white, crystalline powder.

## Solubility

Practically insoluble in water, soluble in acetone, sparingly soluble in anhydrous ethanol.

## IDENTIFICATION

- A. Specific optical rotation (see Tests).
- B. Infrared absorption spectrophotometry ([2.2.24](#)).

*Comparison* [lovastatin CRS](#).

## TESTS

### Specific optical rotation ([2.2.7](#))

+ 325 to + 340 (anhydrous substance).

Dissolve 0.125 g in [acetonitrile R](#) and dilute to 25.0 mL with the same solvent.

### Impurity E

Liquid chromatography ([2.2.29](#)).

*Test solution* Dissolve 25.0 mg of the substance to be examined in [acetonitrile R](#) and dilute to 25.0 mL with the same solvent.

*Reference solution (a)* Dilute 5.0 mL of the test solution to 100.0 mL with [acetonitrile R](#). Dilute 5.0 mL of this solution to 50.0 mL with [acetonitrile R](#).

*Reference solution (b)* Dissolve 4 mg of [lovastatin for peak identification CRS](#) (containing impurities A, B, C, D, E and F) in [acetonitrile R](#) and dilute to 10 mL with the same solvent.

*Column:*

— *size:*  $l = 0.25$  m,  $\varnothing = 4.6$  mm;

— *stationary phase:* [base-deactivated octylsilyl silica gel for chromatography R](#) (5  $\mu$ m);

— *temperature:* 40 °C.

*Mobile phase* 1.1 g/L solution of [phosphoric acid R](#), [acetonitrile R1](#) (35:65 V/V).

*Flow rate* 1.5 mL/min.

*Detection* Spectrophotometer at 200 nm.

*Injection* 10  $\mu$ L.

*Run time* 3 times the retention time of lovastatin.

*Identification of impurities* Use the chromatogram supplied with [lovastatin for peak identification CRS](#) and the chromatogram obtained with reference solution (b) to identify the peak due to impurity E.

*Relative retention* With reference to lovastatin (retention time = about 5 min): impurity E = about 1.3.

*System suitability* Reference solution (b):

— [resolution](#): minimum 5.0 between the peaks due to lovastatin and impurity E.

**Limit:**

— *correction factor*: for the calculation of content, multiply the peak area of impurity E by 1.6;

— *impurity E*: not more than the area of the principal peak in the chromatogram obtained with reference solution (a) (0.5 per cent).

**Related substances**

Liquid chromatography ([2.2.29](#)).

*Test solution* Dissolve 20.0 mg of the substance to be examined in [acetonitrile R](#) and dilute to 50.0 mL with the same solvent.

*Reference solution (a)* Dissolve 20.0 mg of [lovastatin CRS](#) in [acetonitrile R](#) and dilute to 50.0 mL with the same solvent.

*Reference solution (b)* Dilute 5.0 mL of the test solution to 100.0 mL with [acetonitrile R](#). Dilute 5.0 mL of this solution to 50.0 mL with [acetonitrile R](#).

*Reference solution (c)* Dissolve 4 mg of [lovastatin for peak identification CRS](#) (containing impurities A, B, C, D, E and F) in [acetonitrile R](#) and dilute to 10 mL with the same solvent.

**Column:**

— *size*:  $l = 0.25$  m,  $\varnothing = 4.6$  mm;

— *stationary phase*: [base-deactivated octylsilyl silica gel for chromatography R](#) (5  $\mu$ m).

**Mobile phase:**

— *mobile phase A*: 0.1 per cent V/V solution of [phosphoric acid R](#);

— *mobile phase B*: [acetonitrile for chromatography R](#);

Time (min)	Mobile phase A (per cent V/V)	Mobile phase B (per cent V/V)
0 - 7	40	60
7 - 9	40 → 35	60 → 65
9 - 15	35 → 10	65 → 90
15 - 20	10	90

*Flow rate* 1.5 mL/min.

*Detection* Spectrophotometer at 238 nm.

*Injection* 10  $\mu$ L of the test solution and reference solutions (b) and (c).

*Identification of impurities* Use the chromatogram supplied with [lovastatin for peak identification CRS](#) and the chromatogram obtained with reference solution (c) to identify the peaks due to impurities A, B, C, D and F.

*Relative retention* With reference to lovastatin (retention time = about 7 min): impurity B = about 0.6; impurity A = about 0.8; impurity F = about 0.9; impurity C = about 1.6; impurity D = about 2.3.

*System suitability* Reference solution (c):

— [peak-to-valley ratio](#): minimum 3.0, where  $H_p$  = height above the baseline of the peak due to impurity F and  $H_v$  = height above the baseline of the lowest point of the curve separating this peak from the peak due to lovastatin.

*Limits:*

— *impurities A, B, C, D*: for each impurity, not more than 0.6 times the area of the principal peak in the chromatogram obtained with reference solution (b) (0.3 per cent);

— *impurity F*: not more than 0.3 times the area of the principal peak in the chromatogram obtained with reference solution (b) (0.15 per cent);

— *unspecified impurities*: for each impurity, not more than 0.2 times the area of the principal peak in the chromatogram obtained with reference solution (b) (0.10 per cent);

— *total*: not more than twice the area of the principal peak in the chromatogram obtained with reference solution (b) (1.0 per cent);

— *disregard limit*: 0.1 times the area of the principal peak in the chromatogram obtained with reference solution (b) (0.05 per cent).

**Water (2.5.12)**

Maximum 0.5 per cent, determined on 1.00 g.

**Sulfated ash (2.4.14)**

Maximum 0.2 per cent, determined on 1.0 g.

**ASSAY**

Liquid chromatography ([2.2.29](#)) as described in the test for related substances with the following modification.

*Injection* Test solution and reference solution (a).

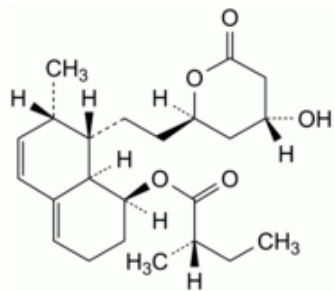
Calculate the percentage content of  $C_{24}H_{36}O_5$  taking into account the assigned content of [lovastatin CRS](#).

**STORAGE**

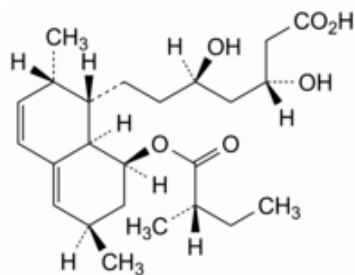
Under nitrogen, at a temperature of 2 °C to 8 °C.

**IMPURITIES**

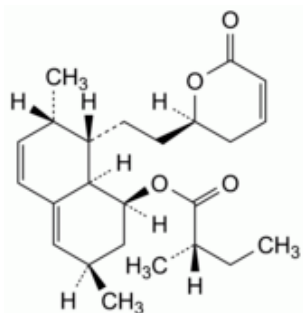
*Specified impurities* A, B, C, D, E, F.



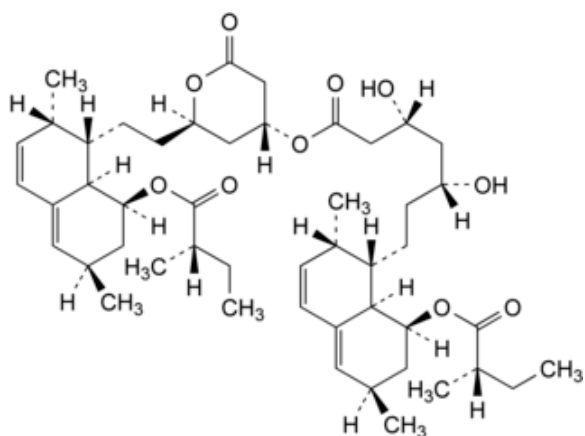
A. (1*S*,7*S*,8*S*,8*aR*)-8-[2-[(2*R*,4*R*)-4-hydroxy-6-oxooxan-2-yl]ethyl]-7-methyl-1,2,3,7,8,8*a*-hexahydronaphthalen-1-yl (2*S*)-2-methylbutanoate (mevastatin),



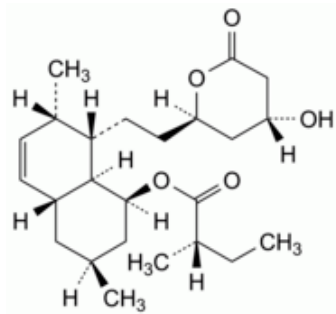
B. (3*R*,5*R*)-7-[(1*S*,2*S*,6*R*,8*S*,8*aR*)-2,6-dimethyl-8-[[2-[(2*S*)-2-methylbutanoyl]oxy]-1,2,6,7,8,8*a*-hexahydronaphthalen-1-yl]-3,5-dihydroxyheptanoic acid (hydroxyacid lovastatin),



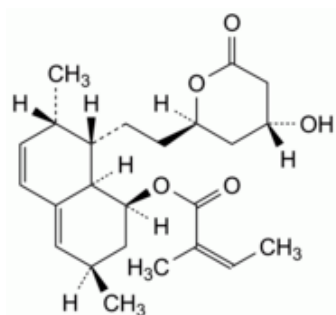
C. (1*S*,3*R*,7*S*,8*S*,8*aR*)-3,7-dimethyl-8-[2-[(2*R*)-6-oxo-3,6-dihydro-2*H*-pyran-2-yl]ethyl]-1,2,3,7,8,8*a*-hexahydronaphthalen-1-yl (2*S*)-2-methylbutanoate (dehydrolovastatin),



D. (2*R*,4*R*)-2-[2-[(1*S*,2*S*,6*R*,8*S*,8*aR*)-2,6-dimethyl-8-[[2-[(2*S*)-2-methylbutanoyl]oxy]-1,2,6,7,8,8*a*-hexahydronaphthalen-1-yl]ethyl]-6-oxooxan-4-yl (3*R*,5*R*)-7-[(1*S*,2*S*,6*R*,8*S*,8*aR*)-2,6-dimethyl-8-[[2-[(2*S*)-2-methylbutanoyl]oxy]-1,2,6,7,8,8*a*-hexahydronaphthalen-1-yl]-3,5-dihydroxyheptanoate (lovastatin dimer),



E. (1*S*,3*S*,4*aR*,7*S*,8*S*,8*aS*)-8-[2-[(2*R*,4*R*)-4-hydroxy-6-oxooxan-2-yl]ethyl]-3,7-dimethyl-1,2,3,4,4*a*,7,8,8*a*-octahydronaphthalen-1-yl (2*S*)-2-methylbutanoate (4,4*a*-dihydrolovastatin),



F. (1*S*,3*R*,7*S*,8*S*,8*aR*)-8-[2-[(2*R*,4*R*)-4-hydroxy-6-oxooxan-2-yl]ethyl]-3,7-dimethyl-1,2,3,7,8,8*a*-hexahydronaphthalen-1-yl (2*Z*)-2-methylbut-2-enoate.

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