



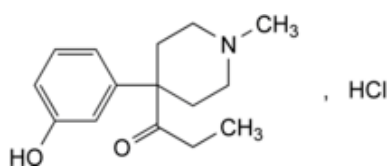
Edition: BP 2025 (Ph. Eur. 11.6 update)

Ketobemidone Hydrochloride



[General Notices](#)

(Ph. Eur. monograph 1746)



$C_{15}H_{22}ClNO_2$ 283.8 5965-49-1

Action and use

Opioid receptor agonist; analgesic.

Ph Eur

DEFINITION

1-[4-(3-Hydroxyphenyl)-1-methylpiperidin-4-yl]propan-1-one hydrochloride.

Content

99.0 per cent to 101.0 per cent (anhydrous substance).

CHARACTERS

Appearance

White or almost white, crystalline powder.

Solubility

Freely soluble in water, soluble in ethanol (96 per cent), very slightly soluble in methylene chloride.

IDENTIFICATION

A. Infrared absorption spectrophotometry ([2.2.24](#)).

Comparison [Ph. Eur. reference spectrum of ketobemidone hydrochloride](#).

B. Solution S (see Tests) gives reaction (a) of chlorides ([2.3.1](#)).

TESTS

Solution S

Dissolve 0.250 g in [carbon dioxide-free water R](#) and dilute to 25.0 mL with the same solvent.

Appearance of solution

Solution S is clear ([2.2.1](#)) and not more intensely coloured than reference solution B₈ ([2.2.2, Method II](#)).

pH ([2.2.3](#))

4.5 to 5.5 for solution S.

Related substances

Liquid chromatography ([2.2.29](#)).

Solution A 1.54 g/L solution of [ammonium acetate R](#) adjusted to pH 8.0 with [dilute ammonia R1](#).

Test solution Dissolve 50.0 mg of the substance to be examined in solution A and dilute to 25.0 mL with the same solution.

Reference solution (a) Dissolve 1 mg of [ketobemidone impurity B CRS](#) and 1 mg of [ketobemidone impurity C CRS](#) in solution A and dilute to 25 mL with the same solution.

Reference solution (b) Dilute 1.0 mL of the test solution to 100.0 mL with solution A. Dilute 20.0 mL of this solution to 100.0 mL with solution A.

Column:

— **size:** $l = 0.25$ m, $\varnothing = 4.6$ mm;

— **stationary phase:** [phenylhexylsilyl silica gel for chromatography R](#) (5 μ m);

— **temperature:** 40 °C.

Mobile phase [acetonitrile R](#), solution A (20:80 V/V).

Flow rate 1.5 mL/min.

Detection Spectrophotometer at 278 nm.

Injection 20 μ L.

Run time 4.5 times the retention time of ketobemidone.

Relative retention With reference to ketobemidone (retention time = about 10 min): impurity A = about 0.4; impurity B = about 0.6; impurity C = about 0.7; impurity D = about 3.5.

System suitability Reference solution (a):

— **resolution**: minimum 4.0 between the peaks due to impurity B and impurity C.

Limits:

— **impurities A, B, C, D**: for each impurity, not more than the area of the principal peak in the chromatogram obtained with reference solution (b) (0.2 per cent);

— **unspecified impurities**: for each impurity, not more than 0.5 times the area of the principal peak in the chromatogram obtained with reference solution (b) (0.10 per cent);

— **total**: not more than 3.5 times the area of the principal peak in the chromatogram obtained with reference solution (b) (0.7 per cent);

— **disregard limit**: 0.25 times the area of the principal peak in the chromatogram obtained with reference solution (b) (0.05 per cent).

Water (2.5.12)

Maximum 1.0 per cent, determined on 0.50 g.

Sulfated ash (2.4.14)

Maximum 0.1 per cent, determined on 1.0 g.

ASSAY

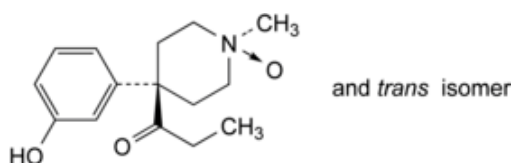
Dissolve 0.200 g in a mixture of 5.0 mL of [0.01 M hydrochloric acid](#) and 50 mL of [ethanol \(96 per cent\) R](#). Carry out a potentiometric titration ([2.2.20](#)) using [0.1 M sodium hydroxide](#). Read the volume added between the 2 points of inflexion.

1 mL of [0.1 M sodium hydroxide](#) is equivalent to 28.38 mg of $C_{15}H_{22}ClNO_2$.

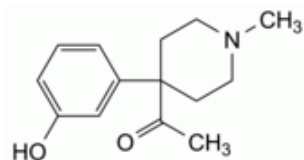
IMPURITIES

Specified impurities A, B, C, D.

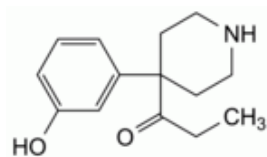
Other detectable impurities (the following substances would, if present at a sufficient level, be detected by one or other of the tests in the monograph. They are limited by the general acceptance criterion for other/unspecified impurities and/or by the general monograph [Substances for pharmaceutical use \(2034\)](#). It is therefore not necessary to identify these impurities for demonstration of compliance. See also [5.10. Control of impurities in substances for pharmaceutical use](#)) E.



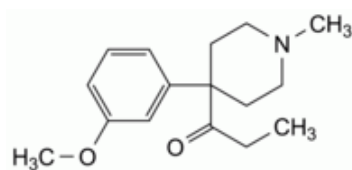
A. 1-[4-(3-hydroxyphenyl)-1-methyl-1-oxopiperidin-4-yl]propan-1-one (*cis* and *trans* isomers),



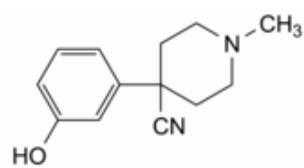
B. 1-[4-(3-hydroxyphenyl)-1-methylpiperidin-4-yl]ethanone,



C. 1-[4-(3-hydroxyphenyl)piperidin-4-yl]propan-1-one,



D. 1-[4-(3-methoxyphenyl)-1-methylpiperidin-4-yl]propan-1-one,



E. 4-(3-hydroxyphenyl)-1-methylpiperidin-4-carbonitrile.