# **Quality standards**

Edition: BP 2025 (Ph. Eur. 11.6 update)

# **Gemfibrozil Tablets**

**General Notices** 

#### Action and use

Fibrate lipid-regulating drug.

## **DEFINITION**

Gemfibrozil Tablets contain Gemfibrozil.

The tablets comply with the requirements stated under Tablets and with the following requirements.

## Content of gemfibrozil, C<sub>15</sub>H<sub>22</sub>O<sub>3</sub>

95.0 to 105.0% of the stated amount.

## **IDENTIFICATION**

Mix a quantity of the powdered tablets containing 0.3 g of Gemfibrozil with 10 mL of 0.1M <u>sodium hydroxide</u>, filter (Whatman 541 paper is suitable), acidify with a few drops of 2M <u>sulfuric acid</u>, shake and centrifuge. Wash the precipitate with <u>water</u>, allow to dry in air and dry over <u>anhydrous silica gel</u> at a pressure of 2 kPa for 4 hours. The <u>infrared absorption spectrum</u> of the dried residue, <u>Appendix II A</u>, is concordant with the <u>reference spectrum</u> of gemfibrozil (<u>RS 167</u>).

## **TESTS**

## Dissolution

Comply with the requirements for Monographs of the British Pharmacopoeia in the <u>dissolution test for tablets and capsules</u>, <u>Appendix XII B1</u>.

# TEST CONDITIONS

- (a) Use Apparatus 2, rotating the paddle at 50 revolutions per minute.
- (b) Use 900 mL of 0.2M phosphate buffer pH 7.5, at a temperature of 37°, as the medium.

### PROCEDURE

- (1) After 45 minutes withdraw a 10 mL sample of the medium and measure the <u>absorbance</u> of the filtered sample, suitably diluted with the dissolution medium if necessary, at the maximum at 276 nm, <u>Appendix II B</u> using 0.2M *phosphate buffer pH 7.5* in the reference cell.
- (2) Measure the <u>absorbance</u> of a suitable solution of <u>gemfibrozil BPCRS</u> prepared by dissolving the substance in the minimum volume of <u>methanol</u> and diluting with 0.2M phosphate buffer pH 7.5. and using 0.2M phosphate buffer pH 7.5 in the reference cell.

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Calculate the total content of gemfibrozil,  $C_{15}H_{22}O_3$ , in the medium from the absorbances obtained and using the declared content of  $C_{15}H_{22}O_3$  in *gemfibrozil BPCRS*.

#### Related substances

Carry out the method for *liquid chromatography*, Appendix III D, using the following solutions.

- (1) Shake a quantity of the powdered tablets containing 0.6 g of Gemfibrozil with 70 mL of <u>methanol</u> for 15 minutes, add sufficient <u>methanol</u> to produce 100 mL and filter.
- (2) Dilute 1 volume of solution (1) to 100 volumes with mobile phase and further dilute 1 volume of this solution to 5 volumes with mobile phase.
- (3) 0.0006% w/v of gemfibrozil impurity E BPCRS in mobile phase.
- (4) 0.001% w/v of gemfibrozil methyl ester BPCRS and 0.0004% w/v of gemfibrozil impurity E BPCRS in solution (2).

#### CHROMATOGRAPHIC CONDITIONS

The chromatographic procedure described under Assay may be used. For solution (1) allow the chromatography to proceed for twice the retention time of the principal peak.

#### SYSTEM SUITABILITY

The test is not valid unless, in the chromatogram obtained with solution (4), the <u>resolution</u> between the peaks due to gemfibrozil and gemfibrozil methyl ester is at least 4.0 and the <u>resolution</u> between the peaks due to gemfibrozil methyl ester and gemfibrozil impurity E is at least 1.2.

#### LIMITS

In the chromatogram obtained with solution (1):

the area of any peak corresponding to gemfibrozil impurity E is not greater than the area of the principal peak in the chromatogram obtained with solution (3) (0.1%);

the area of any other <u>secondary peak</u> is not greater than the area of the principal peak in the chromatogram obtained with solution (2) (0.2%);

the sum of the areas of any <u>secondary peaks</u> other than the peak corresponding to gemfibrozil impurity E is not greater than 2.5 times the area of the principal peak in the chromatogram obtained with solution (2) (0.5%).

## **ASSAY**

Weigh and powder 20 tablets. Carry out the method for *liquid chromatography*, <u>Appendix III D</u>, using the following solutions.

- (1) Shake a quantity of the powdered tablets containing 84 mg of Gemfibrozil with 80 mL of <u>methanol</u> (80%) on a mechanical shaker for 15 minutes, add sufficient <u>methanol</u> (80%) to produce 100 mL, mix and filter (Whatman 542 paper is suitable), discarding the first 20 mL of filtrate.
- (2) 0.084% w/v of *gemfibrozil BPCRS* prepared by dissolving the substance in the minimum volume of *methanol* and diluting with *methanol* (80%).
- (3) 0.01% w/v of *gemfibrozil methyl ester BPCRS* in a solution prepared by diluting 1 volume of solution (1) to 10 volumes with a mixture of 2 volumes of *methanol* and 3 volumes of mobile phase.

## CHROMATOGRAPHIC CONDITIONS

- (a) Use a stainless steel column (10 cm × 4.6 mm) packed with <u>end-capped octadecylsilyl silica gel for chromatography</u> (3 μm) (Spherisorb ODS 2 or Regis C18 are suitable).
- (b) Use isocratic elution and the mobile phase described below.
- (c) Use a flow rate of 1 mL per minute.
- (d) Use an ambient column temperature.
- (e) Use a detection wavelength of 276 nm.
- (f) Inject 20 μL of each solution.

#### MOBILE PHASE

1 volume of *glacial acetic acid*, 19 volumes of *water* and 80 volumes of *methanol*.

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SYSTEM SUITABILITY

The test is not valid unless, in the chromatogram obtained with solution (3), the <u>resolution</u> between the peaks due to gemfibrozil and gemfibrozil methyl ester is at least 4.0.

**DETERMINATION OF CONTENT** 

Calculate the content of  $C_{15}H_{22}O_3$  in the tablets from the chromatograms obtained using the declared content of  $C_{15}H_{22}O_3$  in *gemfibrozil BPCRS*.

# **STORAGE**

Gemfibrozil Tablets should be protected from light.