

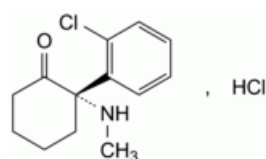
Edition: BP 2025 (Ph. Eur. 11.6 update)

## Esketamine Hydrochloride



### [General Notices](#)

(Ph. Eur. monograph 1742)



$C_{13}H_{17}Cl_2NO$  274.2 33643-47-9

### Action and use

General anaesthetic.

Ph Eur

## DEFINITION

(2S)-2-(2-Chlorophenyl)-2-(methylamino)cyclohexanone hydrochloride.

### Content

99.0 per cent to 101.0 per cent.

## CHARACTERS

### Appearance

White or almost white, crystalline powder.

### Solubility

Freely soluble in water and in methanol, soluble in ethanol (96 per cent).

## IDENTIFICATION

- A. Specific optical rotation ([2.2.7](#)): + 85.0 to + 95.0.  
Dilute 12.5 mL of solution S (see Tests) to 40.0 mL with [water R](#).
- B. Infrared absorption spectrophotometry ([2.2.24](#)).

Comparison [Ph. Eur. reference spectrum of esketamine hydrochloride](#).

C. It gives reaction (a) of chlorides ([2.3.1](#)).

## TESTS

### Solution S

Dissolve 8.0 g in [carbon dioxide-free water R](#) and dilute to 50.0 mL with the same solvent.

### Appearance of solution

Solution S is clear ([2.2.1](#)) and colourless ([2.2.2, Method II](#)).

### pH ([2.2.3](#))

3.5 to 4.5.

Dilute 12.5 mL of solution S to 20 mL with [carbon dioxide-free water R](#).

### Impurity D

Liquid chromatography ([2.2.29](#)).

*Test solution* Dissolve 25.0 mg of the substance to be examined in [water R](#) and dilute to 100.0 mL with the same solvent.

*Reference solution (a)* Dissolve 5 mg of [esketamine impurity D CRS](#) in [water R](#), add 20 mL of the test solution and dilute to 50 mL with [water R](#). Dilute 10 mL of this solution to 100 mL with [water R](#).

*Reference solution (b)* Dilute 5.0 mL of the test solution to 25.0 mL with [water R](#). Dilute 5.0 mL of this solution to 50.0 mL with [water R](#).

*Reference solution (c)* Dilute 2.5 mL of reference solution (b) to 10.0 mL with [water R](#). Dilute 1.0 mL of this solution to 10.0 mL with [water R](#).

*Precolumn:*

- size:  $l = 0.01$  m,  $\varnothing = 3.0$  mm;
- stationary phase: [silica gel AGP for chiral chromatography R](#) (5  $\mu$ m);
- temperature: 30 °C.

*Column:*

- size:  $l = 0.125$  m,  $\varnothing = 4.6$  mm;
- stationary phase: [silica gel AGP for chiral chromatography R](#) (5  $\mu$ m);
- temperature: 30 °C.

*Mobile phase* Mix 16 volumes of [methanol R](#) and 84 volumes of a 6.8 g/L solution of [potassium dihydrogen phosphate R](#) previously adjusted to pH 7.0 with [potassium hydroxide R](#).

*Flow rate* 0.8 mL/min.

*Detection* Spectrophotometer at 215 nm.

*Injection* 20  $\mu$ L.

*Run time* 20 min.

*Relative retention* With reference to esketamine (retention time = about 10 min): impurity D = about 1.3.

*System suitability:*

— **resolution**: minimum 2.0 between the peaks due to esketamine and impurity D in the chromatogram obtained with reference solution (a);

— **signal-to-noise ratio**: minimum 3 for the principal peak in the chromatogram obtained with reference solution (c).

**Limit:**

— **impurity D**: not more than the area of the principal peak in the chromatogram obtained with reference solution (b) (2.0 per cent).

**Related substances**

Liquid chromatography ([2.2.29](#)).

**Test solution** Dissolve 50.0 mg of the substance to be examined in the mobile phase and dilute to 50.0 mL with the mobile phase.

**Reference solution (a)** Dissolve 5 mg of [ketamine impurity A CRS](#) in the mobile phase (using ultrasound, if necessary) and dilute to 10 mL with the mobile phase. To 1 mL of the solution add 0.5 mL of the test solution and dilute to 100 mL with the mobile phase. Prepare immediately before use.

**Reference solution (b)** Dilute 1.0 mL of the test solution to 10.0 mL with the mobile phase. Dilute 1.0 mL of this solution to 20.0 mL with the mobile phase.

**Column:**

— **size**:  $l = 0.125$  m,  $\varnothing = 4.0$  mm;

— **stationary phase**: spherical [octadecylsilyl silica gel for chromatography R](#) (5  $\mu$ m).

**Mobile phase** Dissolve 0.95 g of [sodium hexanesulfonate R](#) in 1000 mL of a mixture of 25 volumes of [acetonitrile R](#) and 75 volumes of [water R](#) and add 4 mL of [acetic acid R](#).

**Flow rate** 1.0 mL/min.

**Detection** Spectrophotometer at 215 nm.

**Injection** 20  $\mu$ L.

**Run time** 10 times the retention time of esketamine.

**Relative retention** With reference to esketamine: impurity A = about 1.6; impurity B = about 3.3; impurity C = about 4.6.

**System suitability** Reference solution (a):

— **retention time**: esketamine = 3.0 min to 4.5 min;

— **resolution**: minimum 1.5 between the peaks due to impurity A and esketamine.

**Limits:**

— **impurities A, B, C**: for each impurity, not more than 0.4 times the area of the principal peak in the chromatogram obtained with reference solution (b) (0.2 per cent);

— **any other impurity**: for each impurity, not more than 0.2 times the area of the principal peak in the chromatogram obtained with reference solution (b) (0.1 per cent);

— **total**: not more than the area of the principal peak in the chromatogram obtained with reference solution (b) (0.5 per cent);

— **disregard limit**: 0.2 times the area of the principal peak in the chromatogram obtained with reference solution (b) (0.1 per cent).

**Sulfated ash** ([2.4.14](#))

Maximum 0.1 per cent, determined on 1.0 g.

**ASSAY**

Dissolve 0.200 g in 50 mL of *methanol R* and add 1.0 mL of *0.1 M hydrochloric acid*. Carry out a potentiometric titration (2.2.20), using *0.1 M sodium hydroxide*. Read the volume added between the 2 points of inflexion.

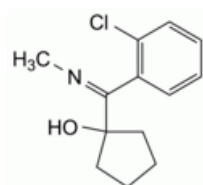
1 mL of *0.1 M sodium hydroxide* is equivalent to 27.42 mg of  $C_{13}H_{17}Cl_2NO$ .

## STORAGE

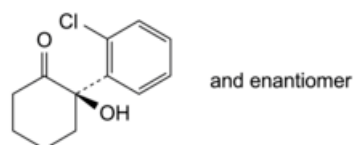
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## IMPURITIES

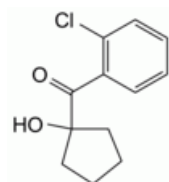
Specified impurities A, B, C, D.



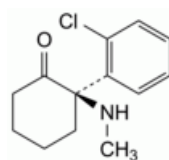
A. 1-[(2-chlorophenyl)(methylimino)methyl]cyclopentanol,



B. (2*R*)-2-(2-chlorophenyl)-2-hydroxycyclohexanone,



C. (2-chlorophenyl)(1-hydroxycyclopentyl)methanone,



D. (2*R*)-2-(2-chlorophenyl)-2-(methylamino)cyclohexanone ((*R*)-ketamine).

Ph Eur