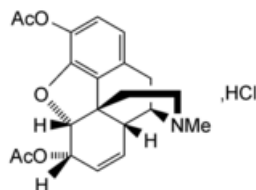




Edition: BP 2025 (Ph. Eur. 11.6 update)

## Diamorphine Hydrochloride

### [General Notices](#)



$C_{21}H_{23}NO_5 \cdot HCl \cdot H_2O$  423.9 1502-95-0

### Action and use

Opioid receptor agonist; analgesic.

### Preparations

[Bupivacaine and Diamorphine Injection](#)

[Diamorphine Tablets](#)

[Diamorphine Injection](#)

## DEFINITION

Diamorphine Hydrochloride is 4,5-epoxy-17-methylmorphinan-3,6-diyl diacetate hydrochloride monohydrate. It contains not less than 98.0% and not more than 102.0% of  $C_{21}H_{23}NO_5 \cdot HCl$ , calculated with reference to the dried substance.

## CHARACTERISTICS

A white or almost white, crystalline powder.

Freely soluble in [water](#); soluble in [ethanol \(96%\)](#); practically insoluble in [ether](#).

## IDENTIFICATION

A. Dissolve a sufficient quantity in the minimum volume of [dichloromethane](#) and evaporate to dryness. The [infrared absorption spectrum](#) of the residue, [Appendix II A](#), is concordant with the *reference spectrum* of diamorphine hydrochloride (*RS 093*).

B. Yields reaction A characteristic of *chlorides*, [Appendix VI](#).

## TESTS

## Acidity

Dissolve 0.2 g in 10 mL of [carbon dioxide-free water](#) and titrate with [0.02M sodium hydroxide VS](#) using [methyl red solution](#) as indicator. Not more than 0.2 mL of [0.02M sodium hydroxide VS](#) is required.

## Related substances

Carry out the method for [liquid chromatography, Appendix III D](#), using the following solutions.

- (1) 0.5% w/v of the substance being examined in [water](#).
- (2) Dilute 1 volume of solution (1) to 50 volumes with [water](#).
- (3) A freshly prepared solution containing 0.1% w/v of the substance being examined in 0.01M [sodium hydroxide](#).
- (4) Dilute 1 volume of solution (2) to 20 volumes with [water](#).

## CHROMATOGRAPHIC CONDITIONS

- (a) Use a stainless steel column (12.5 cm × 4.6 mm) packed with *base-deactivated* [octylsilyl silica gel for chromatography](#), (5 µm) (Lichrospher RP-select B is suitable).
- (b) Use isocratic elution and the mobile phase described below.
- (c) Use a flow rate of 1 mL per minute.
- (d) Use an ambient column temperature.
- (e) Use a detection wavelength of 283 nm.
- (f) Inject 20 µL of each solution.
- (g) Allow the chromatography to proceed for twice the retention time of the peak due to diamorphine hydrochloride.

## MOBILE PHASE

0.11 % w/v of [sodium octanesulfonate](#) in a mixture of 10 volumes of [glacial acetic acid](#), 10 volumes of [methanol](#), 115 volumes of [acetonitrile](#) and 365 volumes of [water](#).

## SYSTEM SUITABILITY

The test is not valid unless:

the chromatogram obtained with solution (3) exhibits two [secondary peaks](#) with retention times relative to the principal peak of about 0.23 (morphine) and 0.43 (6-O-acetyl-morphine);

in the chromatogram obtained with solution (3), the [resolution factor](#) between the peaks due to morphine and 6-O-acetyl-morphine is at least 2.0.

## LIMITS

In the chromatogram obtained with solution (1):

the area of any peak corresponding to 6-O-acetylmorphine is not greater than the area of the principal peak in the chromatogram obtained with solution (2) (2%);

the sum of the areas of any other [secondary peaks](#) is not greater than 0.25 times the area of the principal peak in the chromatogram obtained with solution (2) (0.5%).

Disregard any peak with an area less than the area of the principal peak in the chromatogram obtained with solution (4) (0.1%).

## Loss on drying

When dried to constant weight at 105°, loses 3.0 to 4.5% of its weight. Use 1 g.

## Sulfated ash

Not more than 0.1%, [Appendix IX A](#).

## ASSAY

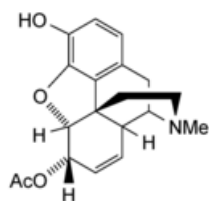
Dissolve 0.40 g in 50 mL of [ethanol \(96%\)](#) and add 5.0 mL of [0.01M hydrochloric acid VS](#). Titrate with [0.1M sodium hydroxide VS](#), determining the end point [potentiometrically](#). Measure the volume of titrant required between the two points of inflection. Each mL of [0.1M sodium hydroxide VS](#) is equivalent to 40.59 mg of  $C_{21}H_{23}NO_5 \cdot HCl$ .

## STORAGE

Diamorphine Hydrochloride should be protected from light.

## IMPURITIES

The impurity limited by this monograph is:



A. 6-O-acetylmorphine.