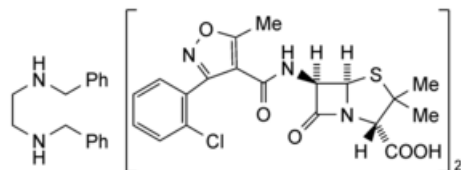




Edition: BP 2025 (Ph. Eur. 11.6 update)

Cloxacillin Benzathine

[General Notices](#)



$C_{16}H_{20}N_2 \cdot (C_{19}H_{18}ClN_3O_5S)_2$ 1112.1 32222-55-2

Action and use

Penicillin antibacterial.

Preparations

[Cloxacillin Benzathine Intramammary Infusion \(Dry Cow\)](#).

[Ampicillin Trihydrate and Cloxacillin Benzathine Intramammary Infusion \(Dry Cow\)](#).

DEFINITION

Cloxacillin Benzathine is *N,N'*-dibenzylethylenediammonium bis[*(6R)*-6-(3-*o*-chlorophenyl-5-methylisoxazole-4-carboxamido)penicillanate]. It contains not less than 92.0% of $C_{16}H_{20}N_2 \cdot (C_{19}H_{18}ClN_3O_5S)_2$ and not less than 20.0% and not more than 22.0% of benzathine, $C_{16}H_{20}N_2$, each calculated with reference to the anhydrous substance.

CHARACTERISTICS

A white or almost white powder.

Slightly soluble in [water](#); freely soluble in [methanol](#); slightly soluble in [ethanol \(96%\)](#) and in [propan-2-ol](#).

IDENTIFICATION

- A. The [infrared absorption spectrum](#), [Appendix II A](#), is concordant with the *reference spectrum* of cloxacillin benzathine ([RSV 12](#)).
- B. Shake 0.1 g with 1 mL of 1M [sodium hydroxide](#) for 2 minutes, add 2 mL of [ether](#), shake for 1 minute and allow to separate. Evaporate 1 mL of the ether layer to dryness, dissolve the residue in 2 mL of [glacial acetic acid](#) and add 1 mL of [dilute potassium dichromate solution](#). A golden yellow precipitate is produced.
- C. Shake 50 mg with 10 mL of [water](#) and filter. To 5 mL of the filtrate add a few drops of [silver nitrate solution](#). No precipitate is produced. Heat 50 mg with 2 mL of [alcoholic potassium hydroxide solution](#) on a water bath for 15 minutes, add 15 mg of [activated charcoal](#), shake and filter. Acidify the filtrate with 2M [nitric acid](#). The solution yields reaction A characteristic of *chlorides*, [Appendix VI](#).

TESTS

Water

Not more than 5.0% w/w, [Appendix IX C](#). Use 0.5 g.

ASSAY

For cloxacillin benzathine

To 60 mg add 40 mL of [methanol](#), shake to dissolve, add 25 mL of 1M [sodium hydroxide](#) and allow to stand for 30 minutes. Add 27.5 mL of 1M [hydrochloric acid](#) and sufficient [water](#) to produce 100 mL, mix, transfer 20 mL of the solution to a stoppered flask, add 30 mL of [0.01M iodine VS](#), close the flask with a wet stopper and allow to stand for 15 minutes protected from light. Titrate the excess of iodine with 0.02M [sodium thiosulfate VS](#), using [starch mucilage](#), added towards the end of the titration, as indicator. Add a further 12 mg of the substance being examined to 10 mL of [water](#), swirl to disperse, add 30 mL of [0.01M iodine VS](#) and titrate immediately with 0.02M [sodium thiosulfate VS](#), using [starch mucilage](#), added towards the end of the titration, as indicator. The difference between the titrations represents the volume of [0.01M iodine VS](#) equivalent to the total penicillins present. Calculate the content of $C_{16}H_{20}N_2(C_{19}H_{18}ClN_3O_5S)_2$ from the difference obtained by carrying out the assay simultaneously using [cloxacillin benzathine BPCRS](#) and from the declared content of $C_{16}H_{20}N_2(C_{19}H_{18}ClN_3O_5S)_2$ in [cloxacillin benzathine BPCRS](#).

For benzathine

To 1 g add 30 mL of a saturated solution of [sodium chloride](#) and 10 mL of 5M [sodium hydroxide](#), shake well, and extract with four 50 mL quantities of [ether](#). Wash the combined extracts with three 10 mL quantities of [water](#), extract the combined washings with 25 mL of [ether](#) and add the extract to the main ether solution. Evaporate the ether solution to low bulk, add 2 mL of [absolute ethanol](#) and evaporate to dryness. To the residue add 50 mL of [anhydrous acetic acid](#) and titrate with [0.1 M perchloric acid VS](#), using 0.1 mL of [1-naphtholbenzein solution](#) as indicator. Repeat the operation without the substance being examined. The difference between the titrations represents the amount of perchloric acid required to neutralise the liberated base. Each mL of [0.1M perchloric acid VS](#) is equivalent to 12.02 mg of $C_{16}H_{20}N_2$.

STORAGE

Cloxacillin Benzathine should be kept in an airtight container. If the material is sterile, the container should be sterile, tamper-evident and sealed so as to exclude micro-organisms.

LABELLING

The label states, where applicable, that the material is sterile.

Cloxacillin Benzathine intended for use in the manufacture of either a parenteral dosage form or an intramammary infusion without a further appropriate sterilisation procedure complies with the following additional requirement.

Sterility

Complies with the test for [sterility](#), [Appendix XVI A](#).