Quality standards

Edition: BP 2025 (Ph. Eur. 11.6 update)

Clenbuterol Oral Solution

General Notices

Clenbuterol Syrup

Action and use

Beta₂-adrenoceptor agonist; bronchodilator.

DEFINITION

Clenbuterol Oral Solution contains Clenbuterol Hydrochloride in a suitable vehicle.

The Oral Solution complies with the requirements stated under Oral Liquids and with the following requirements.

Content of clenbuterol hydrochloride, C₁₂H₁₈Cl₂N₂O,HCl

95.0 to 105.0% of the stated amount.

IDENTIFICATION

In the Assay, record the UV spectrum of the principal peak in the chromatograms obtained with solutions (1) and (2) with a diode array detector in the range of 200 to 400 nm:

the UV spectrum of the principal peak in the chromatogram obtained with solution (1) is similar to that of the peak in the chromatogram obtained with solution (2);

the retention time of the principal peak in the chromatogram obtained with solution (1) is similar to that of the peak in the chromatogram obtained with solution (2).

TESTS

Related substances

Carry out the method for liquid chromatography, Appendix III D, using the following solutions.

Solution A 2 volumes of <u>acetonitrile</u>, 2 volumes of <u>methanol</u> and 6 volumes of <u>water</u>.

- (1) To a volume of the oral solution containing 0.375 mg of Clenbuterol Hydrochloride, add 2 g of <u>sodium chloride</u> and shake for 15 minutes. Dilute to 25 mL with solution A, mix and filter (a 0.45-µm PTFE filter is suitable), discarding the first 3 mL of filtrate.
- (2) Dilute 1 volume of solution (1) to 100 volumes with solution A.
- (3) 0.0015% w/v of <u>clenbuterol hydrochloride BPCRS</u> and 0.000015% w/v each of <u>clenbuterol impurity B EPCRS</u> and <u>clenbuterol impurity D BPCRS</u> in solution A.
- (4) Dilute 1 volume of solution (2) to 10 volumes with solution A.

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- (a) Use a stainless steel column (25 cm × 4.6 mm) packed with *end-capped octadecylsilyl amorphous organosilica* polymer (5 µm) (XTerra MS C18 is suitable).
- (b) Use gradient elution and the mobile phase described below.
- (c) Use a flow rate of 1 mL per minute.
- (d) Use an ambient temperature.
- (e) Use a detection wavelength of 300 nm.
- (f) Inject 100 μL of each solution.

MOBILE PHASE

Mobile phase A 0.05M sodium hexanesulfonate in water.

Mobile phase B methanol.

Mobile phase C acetonitrile.

Time (Minutes)	Mobile phase A (% v/v)	Mobile phase B (% v/v)	Mobile phase C (% v/v)	Comment
0-10	80	15	5	isocratic
10-15	80	15→0	5→20	linear gradient
15-33	80→50	0	20→50	linear gradient
33-34	50→5	0	50→95	linear gradient
34-44	5	0	95	isocratic
44-45	5→80	0→15	95→5	linear gradient
45-50	80	15	5	re-equilibration

When chromatograms are recorded under the prescribed conditions, the relative retentions with reference to clenbuterol (retention time about 8 minutes) are: impurity D, about 0.3; impurity A; about 0.5 and impurity B, about 1.3.

SYSTEM SUITABILITY

The test is not valid unless, in the chromatogram obtained with solution (3), the <u>resolution</u> between the peaks due to impurity B and clenbuterol is at least 1.5.

LIMITS

Identify any peaks corresponding to impurities A, B and D in the chromatogram obtained with solution (1), using the chromatogram obtained with solution (3) and the relative retentions, and multiply the peak areas by the following correction factors: impurity D, 0.1; impurity A, 0.1 and impurity B, 0.2.

In the chromatogram obtained with solution (1):

the area of any <u>secondary peak</u> is not greater than the area of the principal peak in the chromatogram obtained with solution (2) (1%);

the sum of the areas of any <u>secondary peaks</u> is not greater than 2.5 times the area of the principal peak in the chromatogram obtained with solution (2) (2.5%).

Disregard any peak with an area less than 3 times the area of the principal peak in the chromatogram obtained with solution (4) (0.3%).

ASSAY

Carry out the method for liquid chromatography, Appendix III D, using the following solutions.

Solution A 2 volumes of <u>acetonitrile</u>, 2 volumes of <u>methanol</u> and 6 volumes of <u>water</u>.

- (1) To a weighed quantity of the oral solution containing 0.375 mg of Clenbuterol Hydrochloride, add 2 g of <u>sodium chloride</u> and shake for 15 minutes. Dilute to 25 mL with solution A, mix and filter (a 0.45-µm PTFE filter is suitable), discarding the first 3 mL of filtrate.
- (2) 0.0015% w/v of clenbuterol hydrochloride BPCRS in solution A.

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(3) 0.0015% w/v of <u>clenbuterol hydrochloride BPCRS</u> and 0.000015% w/v of <u>clenbuterol impurity B EPCRS</u> in solution A.

CHROMATOGRAPHIC CONDITIONS

The chromatographic conditions described under Related Substances may be used with a detection wavelength of 211 nm.

SYSTEM SUITABILITY

The Assay is not valid unless, in the chromatogram obtained with solution (3), the <u>resolution</u> between the peaks due to impurity B and clenbuterol is at least 1.5.

DETERMINATION OF CONTENT

Determine the <u>weight per mL</u> of the oral solution, <u>Appendix V G</u>, and calculate the content of $C_{12}H_{18}Cl_2N_2O$, HCl, weight in volume, using the declared content of C₁₂H₁₈Cl₂N₂O,HCl in *clenbuterol hydrochloride BPCRS*.

STORAGE

Clenbuterol Oral Solution should be protected from light.

IMPURITIES

The impurities limited by the requirements of this monograph include impurities A, B and D listed under Clenbuterol Hydrochloride.